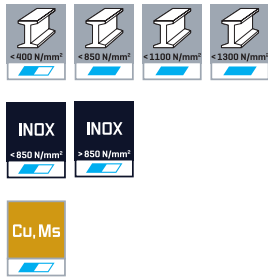


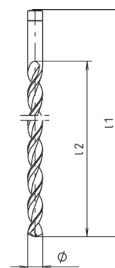
**D Tiefloch-Stangenbohrer, überlang, R3**

**Einsatzbereich:**  
5% kobaltlegierter Spiralbohrer mit bedeutend verstärktem Kern und speziellem Nutprofil. Gesamtlänge nach DIN 1869, Spirallänge nach DIN 340. Spezielle Gleitstoff-Beschichtung, geringer Verschleiß und geringe Neigung zu Materialaufschweißung. Besonders geeignet für hochfeste, vergütete Stähle und Toolox.



**E Deep hole drill, overlength, R3**

**Range of application:**  
5% cobalt alloyed twist drill with increased center web and special flute profile. Overall length according to DIN 1869, working length according to DIN 340. Special sliding coating and less wear. Especially suitable for high tensile, heat treatable steels and Toolox.



ALUNIT-S®

Ø h8 mm	l1 mm	l2 mm	Code 151 Art.-Nr.	
4,00	280	78	00 151004001 00	1
5,00	315	87	00 151005001 00	1
6,00	330	91	00 151006001 00	1

**I Punta per forature profonde, lunghezza maggiorata, L3**

**Impiego:**  
Punta elicoidale con contenuto di Cobalto al 5% con nocciolo rastremato e profilo dell'elica speciale. Lunghezza totale in accordo alla DIN 1869, lunghezza tagliente in accordo alla DIN 340. Rivestimento speciale per un maggior scorrimento e minor attrito. Particolarmente adatta per acciai ad alta resistenza e bonificati e Toolox.



ALUNIT-S®

Ø h8 mm	l1 mm	l2 mm	Code 151 Art.-Nr.	
8,00	390	109	00 151008001 00	1
10,00	430	121	00 151010001 00	1