

ALUNIT®

	d1 mm		d2 mm	d3 _{hg} mm	l1 mm	Z	Code 2390 Art.-Nr.	Code 2397 Art.-Nr.
	6,30	M3	1,50	5,00	45	3	0 2390006301 00	0 2397006301 00
New	8,30	M4	2,00	6,00	50	3	0 2390008301 00	0 2397008301 00
	10,40	M5	2,50	6,00	50	3	0 2390010401 00	0 2397010401 00
	12,40	M6	2,80	8,00	56	3	0 2390012401 00	0 2397012401 00
	16,50	M8	3,20	10,00	60	3	0 2390016501 00	0 2397016501 00
	20,50	M10	3,50	10,00	63	3	0 2390020501 00	0 2397020501 00
	25,00	M12	3,80	10,00	67	3	0 2390025001 00	0 2397025001 00
	31,00		4,20	12,00	71	3	0 2390031001 00	0 2397031001 00

D HSS Cobalt-Kegelsenker 3-Flächenschäufel, ungleiche Teilung, DIN 335 C, 90°

Einsatzbereich:

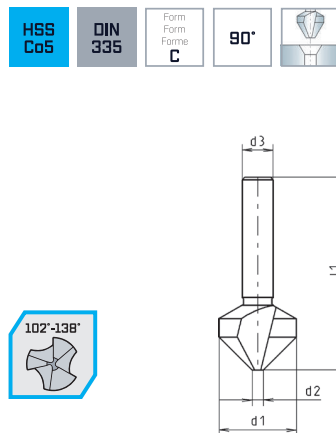
Für alle E- und NE-Metalle, Kunststoffe hart und weich. Universell einsetzbares Entgrat- und Senkwerkzeug für Bohrungen aller Art. Sehr gute Schneideigenschaften durch ungleichgeteilte Schneiden. Verringerung der Vorschubkraft und Ratterbildung an der Senkoberfläche durch reduzierte Axial- und Radialkraft.



E HSS Cobalt countersinks 3-surface shank, different partition, DIN 335 C, 90°

Range of application:

For ferrous and non-ferrous metals, synthetic materials soft and hard. Universal deburring and sink tool for all kind of borings. Excellent cutting features guarantee a smooth surface by unequally divided cutting edges. Reduction of feed force and chatter marks on the countersinking surface due to reduced axial and radial force.



I Svasatori HSS Cobalt Codolo a 3 superfici disuguale tagliente DIN 335 C, 90°

Impiego:

Adatti per tutti i materiali ferrosi, non ferrosi, plastiche dure e dolci, per sbavature e svasature di tutti i tipi di fori. Perfette proprietà di taglio, a causa di disuguale tagliente. Riduzione della forza di alimentazione e vibrazioni sulla superficie di affondamento grazie alla ridotta forza assiale e radiale.



ALUNIT®

d1 mm		d2 mm	d3 _{hg} mm	l1 mm	Z	Code 2380 Art.-Nr.	Code 2387 Art.-Nr.
6,30	M3	1,50	5,00	45	3	0 2380006301 00	0 2387006301 00
8,30	M4	2,00	6,00	50	3	0 2380008301 00	0 2387008301 00
10,40	M5	2,50	6,00	50	3	0 2380010401 00	0 2387010401 00
12,40	M6	2,80	8,00	56	3	0 2380012401 00	0 2387012401 00
16,50	M8	3,20	10,00	60	3	0 2380016501 00	0 2387016501 00
20,50	M10	3,50	10,00	63	3	0 2380020501 00	0 2387020501 00
25,00	M12	3,80	10,00	67	3	0 2380025001 00	0 2387025001 00
31,00		4,20	12,00	71	3	0 2380031001 00	0 2387031001 00



Standard Kegelsenker
Standard countersink
Svasatori Standard



mit ungleicher Teilung
with different partition
con divisione variabile



HSS-Senker
HSS countersinks
HSS svasatori